

# Coordinated Entry Meeting Agenda

March 13<sup>th</sup>, 2017

1:00p.m.-2:00p.m

NeighborImpact Office (Bend)

- I. Introductions
- II. Coordinated Entry – Recap, different models, current system
- III. Share: What are some challenges or concerns? How do you see yourself fitting into this system?
- IV. Webinar dates & times:
  - March 20<sup>th</sup> - 10a.m. – 11:30a.m.
  - March 22 – 11a.m. – 12:30
  - March 28<sup>th</sup> – 10a.m. – 11:30
- V. Scheduling Recurring Meetings with call-in option

**Next Meeting:**